

formerly Aquionics, Berson, Hanovia and Orca GmbH



PharmaLine ECO

OPTIMIZED UV TREATMENT FOR PHARMACEUTICALS & HEALTHCARE

ECO is purpose-built to ensure uncompromised purity, offering an unmatched level of confidence in critical pharmaceutical and healthcare processes.

Efficiency: Reduce your carbon footprint significantly while maintaining the highest quality standards in your operations.

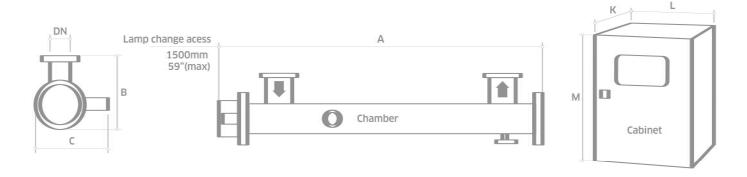
Compact Brilliance: ECO fits where others can't, delivering uncompromised results in limited space.

Optimized Performance: ECO is optimized for peak performance, providing consistently reliable water treatment solutions.





KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU		
INTELLIGENCE				
UV intensity monitor measuring active wavelengths	Continuous verification of performance with in-built low dose alarm	Easy to monitor and log system performance		
OPTIMIZATION				
UV water treatment	Protect your process waters from microbiological	Does not affect taste and colour of final product		
	contamination including chlorine resistant Cryptosporidium and Giardia	No chemicals		
Designed for biopharmaceutical	FDA-approved materials used for all wetted parts	Industry compliant materials		
	Chamber with tri-clamp connections and 0.38 μm internal finish	Sanitary design		
INTEGRATION				
Compact design	Can be retrofitted to existing process	Easy integration		



MODEL NUMBER	FLOW* (m³/h) (GPM)	MAX POWER (W)	LAMP (QTY)	CHAMBER S	SIZE (mm) [in]		APPROX WEIGHT (kg){ lb}
				Α	В	С	DN	Chamber
Pharmaline ECO 4	4.1 [18.1]	90	1	745 [29.3]	210 [8.3]	245 [9.5]	25 [1]	10.5 [23.1]
Pharmaline ECO 8	8.6 [37.9]	150	1	1245 [49]	230 [9.1]	255 [10.0]	50 [2]	18.5 [40.7]
Pharmaline ECO 15	17.8 [78.4]	250	1	1245 [49]	230 [9.1]	255 [10.0]	50 [2]	18.5 [40.7]
Pharmaline ECO 32	32 [140.9]	360	1	1785 [70.3]	230 [9.1]	275 [10.7]	80 [3]	24.3 [53.6]
Pharmaline ECO 40	41 [180.5]	380	1	1785 [70.3]	335 [13.2]	305 [12.0]	80 [3]	42.7 [94.1]
Pharmaline ECO 85	86 [378.6]	750	2	1785 [70.3]	335 [13.2]	320 [12.6]	100 [4]	42.7 [94.1]
Pharmaline ECO 125	125 [550.4]	1080	3	1785 [70.3]	335 [13.2]	305 [12.0]	*125 [*5]	43.0 [94.8]

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request. All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification





^{*}the DN is 150mm [6"] when connection type is Tri-clamp ** The disinfection capacity is based on 30mJ/cm2 at 99% (T10) UVT, end of lamp life

UV CHAMBER	
Material:	StSt 316L / 1.4404
Process (mating) connection:	Tri-Clamp BS4825
End plate:	Removable plate
Drain connection:	Tri-Clamp 1" BS4825
Degree of protection:	IP54 equivalent to NEMA 12
Internal finish:	< 0.38 µm Ra (Welds ground out)
Lamp type:	Low Pressure Amalgam
Expected lamp life:	9000 hours
UV sensor:	Dry sensor
Temperature sensor	Yes
Seals:	EPDM, FDA 21 CFR 177.2600
Maximum CIP temperature:	95°C with cabinet electrically isolated
Working fluid temperature	0-40°C
Operating pressure:	10 bar
Document support pack	Included

OPTIONS	
Interconnecting cable lengths: 5 m	
ANSI B 16.5 Class 150 process (mating) connection	
PN10 to EN1092-1 process (mating) connection	
Internal finish < 0.5 µm Ra (Welds ground out)	
Carbon steel cabinet	

Document support pack Included

MODEL NUMBER	LAMP (QTY)					OPTIONAL IP56, NEMA 4X CABINET SIZE * mm [in]		
		M	L	К	М	L	К	Chamber
Pharmaline ECO 4	1 lamp	535	470	180	665	547	240	20.5
- ECO 40	systems	[21.1]	[18.5]	[7.1]	[26.2]	[21.5]	[9.4]	[45.2]
Pharmaline ECO 85	2-3 lamp	600	490	210	750	557	270	29.1
- ECO 125	systems	[23.6]	[19.3]	[8.3]	[29.5]	[21.9]	[10.6]	[64.2]

Allow dimension L in front of cabinet for door opening and panel access.

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CABINET (UV CONTROLLER)	_				
Material:	Stainless Steel 304				
Controller:	UV Controller				
HMI:	7" Touch screen				
Interconnecting cable lengths:	5 m				
IP rating:	IP54 / NEMA 12				
Power supply:	220 V ± 10%, 50/60 Hz, single phase, L+N+G.				
Operating temperature range:	5-40°C				
Humidity:	< 90% non- condensing				
Control & Display:	Stepless power adjustment 50-100% (excluding ECO 4-8)				
	All alarms and warnings				
	Fixed dose running				
	Water temperature				
	Lamp running hours				
	Flow rate (m ³ /h or gpm)				
	UV dose				
Alarm & Warning:	Low UV dose				
	Lamp end pre-warning (time adjustable)				
	Lamp fault alarm				
	Chamber over temperature alarm				
	UV sensor fault alarm				
	Temperature sensor fault alarm				
	Warning for lamp and quartz resetting				
Input:	Flow 4-20 mA				
	T ₁₀ 4-20 mA				
	Remote On/Off				
Output:	UV dose 4-20 mA				
	Any system alarm VFC				
	Any system warning VFC				
	Low UV dose alarm VFC				
	Lamp fault alarm VFC				
	Lamp preheat VFC				
	Lamp ready VFC				

UKCA, UL, FCC





PharmaLine ECO

Also available in our ECO product range...



Canada

+1 980 256 5700 americas@nuvoniuvc.com

China

+86 216 167 9599 apac@nuvonicuv.com

Germany

+44 175 351 5300 emea@nuvonicuv.com

Malaysia

+60 16 440 8834 sea@nuvonicuv.com

Poland

LJVCELL

+48 511 744 077 biuro@arwito.pl

Mexico

+1 980 256 5700 americas@nuvonicuv.com

United Kingdom

+44 175 351 5300 emea@nuvonicuv.com

USA

+1 980 256 5700 americas@nuvonicuv.com



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www.uvcell.pl nuvonicuv.com







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