

formerly Aquionics, Berson, Hanovia and Orca GmbH

 Patented lamp connector provides user safety and easy servicing







Sleeves and wiper can be changed quickly and easily by a single operator

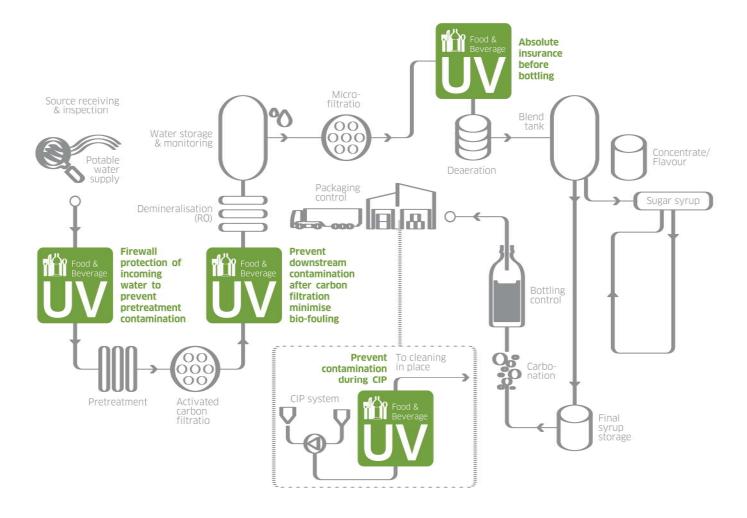
PureLine PQ AL

OPTIMISED UV TREATMENT FOR FOOD AND BEVERAGE Our PureLine PO AL UV are low energy amalgam lamp systems optimised to deliver effective UV treatment for product and process water used in the food and beverage industry. The PQ AL is third party bioassayed for proven performance and integrates an innovative multiple low pressure lamp chamber design with sensors and intelligent control technology to automatically deliver optimum performance with high operational efficienc . Eliminating harmful microorganisms, reduce the bio-burden, protect against bio-fouling, and lead to fewer CIP / SIP cycle. With certified dry UV sensor that measures the germicidal output of the UV system and a UV dose read out makes it easy to monitor and log performance.





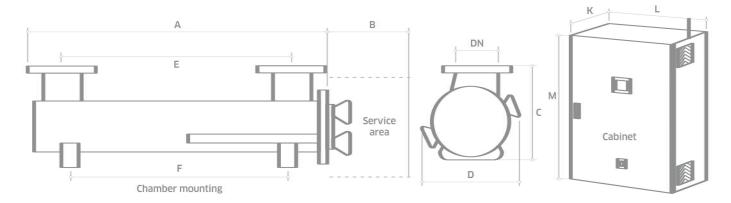
POTENTIAL LOCATIONS OF PURELINE PQ AL™ IN CARBONATED BEVERAGE PROCESSING LINE



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU		
INTELLIGENCE				
UV sensor	Continuous verification of performance with real time red UV dose reading and in-built low UV dose alarm	Easy to monitor and log system performance		
Flow and UV transmittance (UVT) meter inputs	Stepless adjustment of lamp power based on real time operating conditions	Optimised use of energy, saving operating costs		
OPTIMISATION				
Multiple low pressure lamps	Provides optimum wavelength to treat your product	Does not affect taste and colour of final product		
	or process water	No chemicals		
		Protects pre-treatment equipment and RO filters from bio-fouling reducing CIP frequency and downtime		
	High treatment capacity	Compact footprint and reduced operating cost		
Innovative chamber design	Maximises the water's exposure to UV light	Reduces energy costs		
Designed specifically for the food and beverage industry	Flanged connections, standard internal finish	Reduced system cost where sanitary design is not critical		
	FDA and EC approved seals	Industry compliant materials		
	*Automatic wiper	Self cleaning to maintain performance		
INTEGRATION				
Designed for your process	*Skid mountable	Easy to install		
	Compact design	Easy integration		
*Option				







MODEL NUMBER	MAX POWE	R (KW)	DIMEN	ISIONS (MM)								APPROX W	EIGHT (KG)
	Starting	Running				Chambe	r				Control			
			А	В	С	D	E	F	DN	K*	L	M**	Chamber (Empty)	Control Cabinet
PureLine PQ AL 100	2.4	1.2-2.4	1710	1500	420	400	1417	1372	150	300	800	1000	150	70
PureLine PQ AL 300	7.2	3.6-7.2	1800	1500	605	560	1372	1475	250	400	1200	1200	300	140

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request. All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

Allow dimension L in front of cabinet for door opening and panel access.

	cabinet for door opening and panel access. ce for the cabinet mounting brackets but you nee	d to allow space below the cabinet for	or cable entry and access (minimum of 250 mm).			
UV CHAMBER		OPTIONS (CONTINUED)				
Material:	StSt 316L / 1.4404	Welder Document Pack for char	mber construction			
Internal finish:	As made pipe and tube, <0.8 µm Ra, welds	Skid mounting (not ship board or earthquake zone)				
	ground out, electropolished and passivated	Air vent connection				
External finish:	Brushed to K280, electropolished and passivated	In field UV reference sensor kit				
Process (mating) connections:	Flange EN 1092-1 PN16	UL 508A labeled for cabinet				
Drain connection:	Tri-clamp blanked off ISO 2852	CABINET (CONTROLLER UVT	OUCH)			
End plate:	Removable end plate	Material:	Polyester coated carbon steel			
Degree of protection:	IP54 equivalent to NEMA 12, but not for	Degree of protection:	IP54 / NEMA12			
	outside use	Supply voltages:	PQ AL 100: 200-277V (-5/+10) 1L+N, 2L			
Arc tube (lamp):	Low pressure		50/60Hz 345-480V (-5/+10) 3L+N, 50/60Hz PO AL 300: 345-480V (-5/+10) 3L+N.			
Arc tube enclosure:	Pure quartz (F200)					
Number of arc tubes (lamps):	4 (PQ AL 100), 12 (PQ AL 300)		50/60Hz			
Expected lamp life:	9000 hours	Operating temp range:	5°C to 40°C			
Temperature sensor:	Yes	Relative humidity:	<85% non-condensing			
UV sensor:	Calibrated DVGW compliant dry sensor	Cooling fans:	Yes			
Working fluid temperature:	5°C to 40°C	Variable power:	Stepless variable power (50% reduction from			
Maximum CIP temperature:	95°C lamp off	•	maximum ballast power)			
Hydrostatically pressure tested:	Yes	Interconnecting cable lengths:	10 m to chamber			
Chamber mounting:	Horizontal only	CUSTOMER OUTPUTS				
Operating pressure:	10 bar (positive pressure only)		LIV DED dose			
Seals:	EPDM, ADI free, EC 1935/2004, FDA 21 CFR 177.2600 approved	4-20 mA outputs:	UV RED dose, lamp driven output power (%)			
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Document Support Pack

Cabinet: Stainless steel 304, IP54 (NEMA 12)

Cabinet: Stainless steel 304 with air conditioning (5-50°C), IP56 (NEMA 4X), relative humidity <95%, non-condensing. See sales drawings for sizes

Cabinet: Stainless steel 316 with air conditioning, sloping roof, (5-50°C), IP56 (NEMA 4X), relative humidity <95%, on-condensing. See sales drawings for sizes

Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German and Spanish

Flange options: ANSI 150, JIS, Table 'E', Tri-clamp (PQ AL 100 only)

Lead length: 20 and 29 m

Max CIP temp: 130°C lamp turned off Wiper: automatic (electrically driven)

OPTIONS (CONTINUED)		
Welder Document Pack for chamber construction		
Skid mounting (not ship board or earthquake zone)		
Air vent connection		
In field UV reference sensor kit		
III 5084 laheled for cahinet		

Material:	Polyester coated carbon steel
Degree of protection:	IP54 / NEMA12
Supply voltages:	PQ AL 100: 200-277V (-5/+10) 1L+N, 2L 50/60Hz 345-480V (-5/+10) 3L+N, 50/60Hz PQ AL 300: 345-480V (-5/+10) 3L+N, 50/60Hz
Operating temp range:	5°C to 40°C
Relative humidity:	<85% non-condensing
Cooling fans:	Yes
Variable power:	Stepless variable power (50% reduction from maximum ballast power)
Interconnecting cable lengths:	10 m to chamber

Interconnecting cable lengths:	10 m to chamber
CUSTOMER OUTPUTS	
4-20 mA outputs:	UV RED dose, lamp driven output power (%)
VFC outputs:	System ready, system stand by, system running, common warning, common trip, system in remote

CUSTOMER INPUTS	
4-20 mA active or passive inputs:	Flow meter and transmittance meter
VFC inputs:	Remote stop/start, remote reset, remote clear message, remote set power high

Modbus RS 485 serial RTU for SCADA connection

CE marked







PureLine PQ

Also available in our Food & Beverage product range...



Dechlorination and Chlorine Dioxide removal **PURELINE** DO

Ozone removal and treatment

PURELINE D

Treatment as part of a multi barrier approach **PURELINE** S

Sugar syrup treatment

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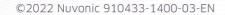
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