

PureLine PQ EO

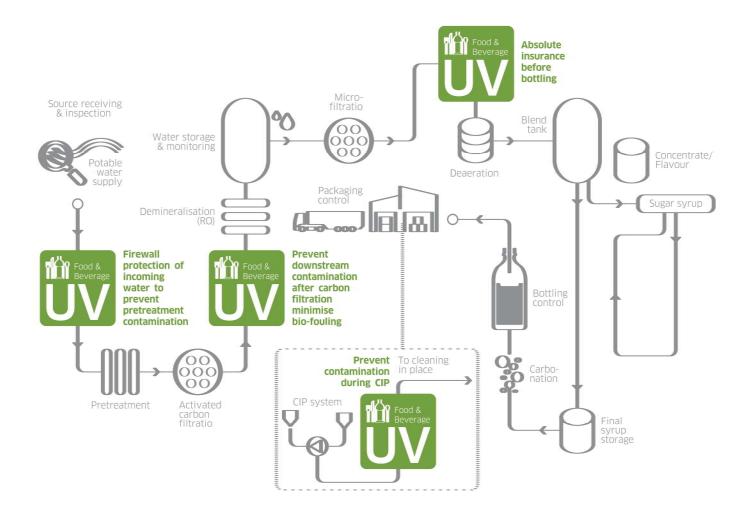
BIOASSAYED UV TREATMENT FOR FOOD & BEVERAGE

Our PureLine PO EO UV systems are aimed specifi ally at providing third party bioassayed UV treatment for product and process waters used in the food and beverage industry. Integrating innovative single medium pressure lamp chamber design with sensors and intelligent control technology to automatically deliver optimum treatment performance with high operational efficienc . Eliminating harmful micro-organisms, reduce the bioburden, protect against bio-fouling, and lead to fewer CIP / SIP cycles. With a certified dry UV sensor that measures the germicidal output of the UV system and a UV dose read out makes it easy to monitor and log performance. The control system can take fl w and transmittance meter inputs and calculate the UV dose based on real time operating conditions.





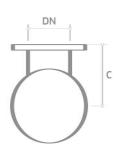
POTENTIAL LOCATIONS OF THE PURELINE PQ EO™

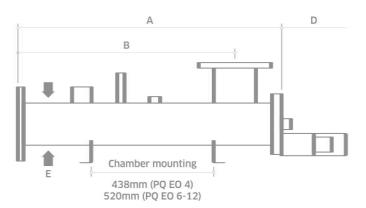


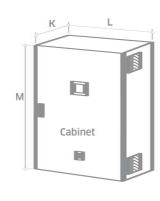
KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU					
INTELLIGENCE							
UV sensor	Continuous verification of performance with in-built low UV dose alarm	Easy to monitor and log system performance					
UVGuard™ on UV sensor window	Protects against UV exposure when checking a UV duty sensor with a reference sensor while the system is operating	Ability to safely audit the UV performance without interrupting production					
Flow and UV transmittance (UVT) meter inputs	Stepless adjustment of lamp power based on real time operating conditions	Optimised use of energy, saving operating costs					
OPTIMISATION							
Single medium pressure lamp	Provides germicidal wavelengths to treat your	Does not affect taste and colour of final product					
	product or process water	No chemicals					
		Protects pre-treatment equipment and RO filters from bio-fouling reducing CIP frequency and downtime					
	High treatment capacity with a single lamp	Compact footprint and reduced operating cost					
Innovative chamber design	Maximises the water's exposure to UV light	Reduces energy costs					
Designed specifically for the food and beverage industry	Flanged connections, standard internal finish	Reduced system cost where sanitary design is not critical					
	FDA and EC approved seals	Industry compliant materials					
	*Automatic wiper	Self cleaning to maintain performance					
INTEGRATION							
Designed for your process	*Skid mountable	Easy to install					
	*UVShield™ power cut-out for lamp access	Enhanced operator safety when changing a lamp					
	*Water leak detection	Increased product safety					
	RS 485 Industrial Ethernet	Easy integration to SCADA or plant control systems					
*Option							











MODEL NUMBER	MAX POWER (KW)	MIN T10(%)	DIMENSIONS (MM)							APPROX WEIGHT (KG)								
	Starting		Chamber			Control Cabinet (fan cooled) Control Cabinet (with A/C)				Chamber	Control Cabinet							
			Unwiped			_	_	_									Fan	With
			A	i .	В	C	D	Ε	DN	K*	L	M**	K*	L	M**	(Empty)	cooled	A/C
PureLine PQ EO 4	4.5	80	1009	1232	823	165	900	114	100	400	800	1200	400	1250	1200	30	96	120
PureLine PQ EO 6	4.5	80	1035	1286	850	245	950	168	150	400	800	1200	400	1250	1200	44	96	120
PureLine PQ EO 8	4.5	80	1110	1361	875	320	1000	210	200	400	800	1200	400	1250	1200	65	96	120
PureLine PQ EO 10	4.5	80	1190	1441	903	430	1100	273	250	400	800	1200	400	1250	1200	96	96	120
PureLine PQ EO 12	6.8	80	1430	1685	1093	475	1325	324	300	400	800	1200	400	1250	1200	145	96	120

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request.

All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

* Allow dimension L in front of cabinet for door opening and panel access.

** M dimension includes the space for the cabinet mounting brackets but you need to allow space below the cabinet for cable entry and access (minimum of 250 mm).

	UV CHAMBER							
	Material:	StSt 316L / 1.4404						
	Internal finish:	As made pipe and tube, welds as laid, electropolished and passivated						
	External finish:	BS EN 10088-2 or 10088-3, 1J or 2J and ASTM No. 4						
	Process (mating) connections:	Flange EN 1092-1 PN16						
	Drain connection:	Tri-clamp blanked off						
	End plate:	Removable end plate						
	Degree of protection:	IP65 equivalent to NEMA 4 but not for outsiduse						
	Arc tube (lamp):	Medium pressure						
	Arc tube enclosure:	Doped quartz (F240)						
Number of arc tubes (lamps): Expected lamp life:		1						
		9000 hours						
	Temperature sensor:	Yes						
	UV sensor:	Calibrated DVGW compliant dry sensor with UVGuard™ sensor window						
	Working fluid temperature:	with UVGuard™ sensor window						
	Maximum CIP temperature:	95°C lamp off and CIP request acknowledged						
	Hydrostatically pressure tested:	Yes to PED requirements EN 13445						
	Chamber mounting:	Horizontal only						
	Operating pressure:	6 bar (positive pressure only)						
	Seals:	EPDM, ADI free, EC 1935/2004, FDA 21 CFR 177.2600 approved						
	OPTIONS							
	Document Support Pack							
Cabinet: Stainless steel 304 Cabinet: Stainless steel 304 with air conditioning (5°-50°C), IP66 (NEMA 4X), relative humidity <95% non condensing								
								Cabinet: Stainless steel 316 with air conditioning with slooping roof (5°-50°C) IP66 (NEMA 4X), relative humidity <95% non condensing Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German and Spanish
	Wiper: Automatic (electrically driven)							
	Flange options: ANSI 150, JIS, Table 'E' and tri-clamp Chamber internal finish: <0.6 µm Ra or <0.38 µm Ra, welds polished out, electropolished and passivated							
	Lead length: 20 and 29 m							
	Max CIP temp: 130°C lamp turned	d off and CIP request acknowledged						
	Operating pressure: 10 bar or 16	bar						
	and the same of the first terms							

OPTIONS (CONTINUED)							
Aggressive water package: For 400 ppm to 20000 ppm chloride water							
UVShield™: Power cut-out for lamp access							
Bleed valve: Hygienic valve with tri-clamp connection							
Skid mounting (not ship board or earthquake zone)							
Welder Document Pack for chamber construction							
Water leak detection: Detects water leaking from the UV lamp enclosure							
UL 508A							
In field UV reference sensor kit							
CABINET (CONTROLLER UVT)	DUCH™)						
Material:	Polyester coated carbon steel						
Degree of protection:	IP55 / NEMA 12						
Supply voltages:	380 V to 480 V (-5% to +10%), 50/60 Hz						
Operating temp range:	5°C to 40°C						
Relative humidity:	<85% non-condensing						
Cooling fans:	Yes						
CABINET (GENERAL)							
Ballast power adjustment:	Stepless variable power (30 to 100% of maximum ballast rating						
Interconnecting cable lengths:	10 m cabinet to chamber						
CUSTOMER OUTPUTS							
4-20 mA passive outputs:	UV RED dose, UV intensity and chamber temperature						
VFC outputs:	Lamp ready (enable flow), system running, common warning, common trip, low dose warning, water leak detected, system in remote, OK to CIP						
CUSTOMER INPUTS							
4-20 mA active or passive inputs:	Flow meter and transmittance meter						
VFC inputs:	Remote stop/start, remote reset, remote CIP request, reduce power						
24 V dc pulsed inputs:	Start and stop						
CUSTOMER COMMUNICATION	NS PORT						
RS 485:	Industrial Ethernet						
APPROVALS							
CE marked							



Vent valve: Manual valve hygienic design





PureLine PQ

Also available in our Food & Beverage product range...

PURELINE DC+DCD

Dechlorination and Chlorine Dioxide removal **PURELINE** DO

Ozone removal and treatment

PURELINE D

Treatment as part of a multi barrier approach **PURELINE** S

Sugar syrup treatment

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