

formerly Aquionics, Berson, Hanovia and Orca GmbH



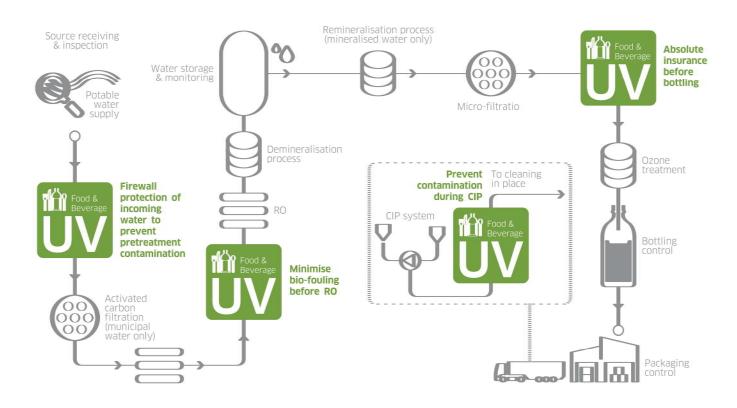
# PureLine PQ IL

BIOASSAYED UV TREATMENT FOR FOOD AND BEVERAGE Our PureLine PQ IL systems are aimed specifi ally at providing third party bioassayed UV treatment for product and process waters used in the food and beverage industry. The UV dose being produced will eliminate harmful microorganisms, reduce the bioburden, protect against bio-fouling, lead to fewer CIP / SIP cycles and lower operating costs. Each system comes with a certified dry UV sensor allowing checking of UV performance. The UV sensor measures the germicidal output of the UV system and a UV dose read out makes it easy to monitor and log performance. The control system also has the ability to take fl w and transmittance meter inputs and calculate the UV dose based on real time operating conditions.





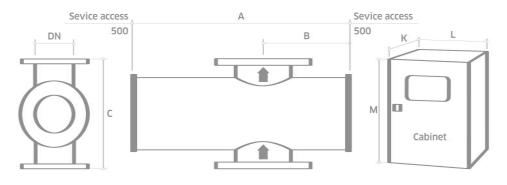
# POTENTIAL LOCATIONS OF THE PURELINE PQ IL™ IN BOTTLED WATER PROCESSING LINE



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU		
INTELLIGENCE				
Dry DVGW approved UV sensor measuring germicidal wavelengths	Continuous verification of performance with real time RED dose reading and in-built low dose warning	Easy to monitor and log system performance		
Flow and UV transmittance (UVT) meter inputs	Dose reading based on actual process conditions when meters are connected	Accurate UV dose reading guaranteed under wide range of operating conditions		
OPTIMISATION				
Third party bioassayed UV systems tested in accordance with the USEPA UV Disinfection Guidance Manual	UV system dose equations and sizing have been independently derived	Confidence the system will perform as stated		
UV water treatment		Does not affect taste and colour of final product		
	microbiological contamination including chlorine resistant Cryptosporidium and Giardia	No chemicals		
	resistant ci yptosporiuloni and diardia	Protects pre-treatment equipment and RO filters from bio-fouling, reducing CIP frequency and downtime		
Designed for the food and beverage industry	FDA-approved materials used for all wetted parts	Industry compliant materials		
	Chamber with flanged connections and < 0.8 $\mu$ m internal finish	Sanitary design, designed to international standards		
	*Automatic wiper (quartz cleaning)	Self cleaning to maintain performance		
INTEGRATION				
Compact design	*Can be fitted to skids	Easy integration		
	Can be retrofitted to existing process			
*Option				







- Allow dimension L in front of cabinet for door opening and panel access.
- M dimension includes the space for the cabinet mounting brackets but you need to allow space below the cabinet for cable entry and access (minimum of 250 mm).
- \*\*\* CC: Control cabinet, PC: Power cabinet Attention: the optional cabinet with A/C is bigger. Ask for dimensions.

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request.

All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

MODEL NUMBER	MAX POWER (KW)	NO OF LAMPS	S DIMENSIONS (MM)					APPROX WEIGHT (KG)				
			Chamber			Cab.	Cabinet (fan cooled)a		oled)a	Chamber	Cabinet	
			Α	В	C	DN	No***	K*	Ľ	M**	Empty	Fan cooled
PureLine PQ IL 450	5.6	2	780	310	400	200	1	300	1000	1200	78	80
PureLine PQ IL 1000	11	4	780	310	400	200	1	300	1000	1200	78	100
PureLine PQ IL 4000	17.5	4	896	368	550	350	1	600	1000	2100	150	180
PureLine PQ IL 4500	26	6	896	368	550	350	1	600	1000	2100	150	200
PureLine PQ IL 12000	39	6	1052	446	680	500	1 CC	400	600	2000	240	130
							1 PC	600	1200	2100		260
PureLine PQ IL 14000	52	8	1052	446	680	500	1 CC	400	600	2000	240	130
							1 PC	600	1200	2100		290

ii	
UV CHAMBER	
Material:	StSt 316L / 1.4404
Internal finish:	$$ < 0.8 $\mu m$ Ra, welds ground out, electropolished and passivated
External finish:	Brushed to K280, electropolished and passivated
Process (mating) connections:	Flange EN 1092-1 PN10
Drain connection:	Tri-clamp
Air vent connection:	Tri-clamp
End plate:	Removable end plate
Degree of protection:	IP54 equivalent to NEMA 12
Arc tube (lamp):	Medium pressure
Arc tube enclosure:	Doped quartz (F240)
Number of arc tubes (lamps):	See table above
Expected lamp life:	12000 hours
Temperature sensor:	Yes
UV sensor:	Dry DVGW compliant UV sensor (one per lamp)
Working fluid temperature:	1°C to 60°C (unwiped 1° to 80°C)
Maximum CIP temp:	95°C with cabinet electrically isolated
Hydrostatically pressure tested:	Yes
Chamber mounting:	Flow horizontal or vertical (lamps horizontal only)
Operating pressure:	6 bar (positive pressure only)
Seals:	EPDM, ADI free, EC 1935/2004, FDA 21 CFR 177.2600 approved

OPTIONS
Document Support Pack
Cabinat: Stainlass steel 304

Cabinet: Stainless steel 304 with air conditioning (5°-50°C), IP66 (NEMA 4X), relative humidity <95% non condensing\*

Cabinet: Stainless steel 316 with air conditioning with slooping roof (5°-50°C), IP66 (NEMA 4X), relative humidity <95% non condensing\*

Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German & Spanish

Flange options: PN16, ANSI 150, JIS, Table 'E' and tri-clamp (IL 450 & 1000 only) Lead length: 20 and 29  $\rm m$ 

In-field UV reference sensor kit

Bleed: Hygienic valve with tri-clamp connection

Wiper: Automatic (electrically driven)

Operating pressure: 10 Bar UL 508A shop approval

**LJVC**ELL<sup>™</sup>

*	See	sales	drawings	for	dimensions

1 PC   60	00 1200	2100	290		
OPTIONS (CONTINUED)					
Welder pack					
Aggressive water package: For 400 ppm to 20000 ppm chloride water					
Water leak detection: Detects water leaks from quartz sleeve					
Water level sensor: UV chamber full water detection					
CABINET (CONTROLLER UVTTRONIC)					
Material:	Polyester co	oated carbor	steel, RAL 7035		
Degree of protection:	IP54 (NEMA	A 12)			
Supply voltages:	2L, 3L 50/6 360-480V (	60 Hz (-5/+10%) 3L -14000: 380	77V (+/-10%) 1L+N, .+N, 50/60 Hz I-480V (-5/+10%) 3L,		

5°C to 35°C

Yes

10 m

<85% non-condensing

Stepless variable power (70% reduction from

failure, system ready, wiper failure, lamp

failure, water leak, water temp warning, water

,	maximum ballast power)
HMI/CONTROL	
Display:	4 line LCD, indicating system status including alarms
Operating menu:	3 levels (2 with password protection)
Fault finding:	Event log
CUSTOMER OUTPUTS	
4-20 mA passive output:	UV dose, UV intensity, ballast power
VFC outputs:	Standby in remote, system standby, system cooling down, any trip, any warning, UV dose

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CUSTOMER INPUTS	
4-20 mA active or passive inputs:	Flow meter and UVT transmittance meter
VFC inputs:	Remote stop/start, remote reset, remote wipe, remote set power high

or cabinet temp alarm

#### CLISTOMER COMMUNICATIONS PORT

Operating temperature range: Relative humidity:

Cooling fans:

Variable power:

Interconnecting cable:

Modbus RS 485 serial RTU for SCADA connection

### APPROVALS

CE marked







# **PureLine PQ**

Also available in our Food & Beverage product range...

**PURELINE** DC+DCD

Dechlorination and Chlorine Dioxide removal **PURELINE** DO

Ozone removal and treatment

**PURELINE** D

Treatment as part of a multi barrier approach **PURELINE** S

Sugar syrup treatment

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